



Module LLE 24mm 400lm 927-965 LV DAISY ADV1 (LEDiL)

Modules LLE advanced (DAISY)

Product description

- Linear Tunable White LED module with 2,700 and 6,500 K SMT packages
- Ideal for linear lights
- Push terminals for quick and simple wiring
- Design for LEDiL DAISY portfolio
- Long lifetime: 72,000 hours
- 5 years guarantee (conditions at www.tridonic.com)

Optical properties

- Colour temperatures 2,700 K to 6,500 K
- Useful luminous flux 321 lm at Irated and tp = 25 °C
- Efficacy of the LED module 146 lm/W at Irated and tp = 25 °C
- High colour rendering index CRI > 90
- High colour consistency (MacAdam 3)[®]
- Small luminous flux tolerances

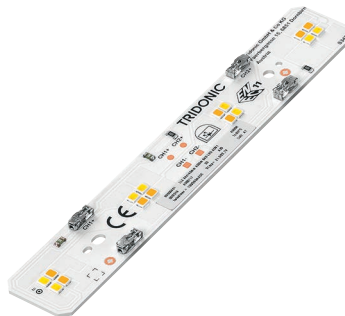
Mechanical properties

- Module dimension 24 x 140 mm
- Simple installation of lens and module with M3 screws



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Colour temperatures and tolerances, page 8



LLE 24x140mm 400lm 927-965 LVD ADV1



Module with LEDiL DAISY lens system



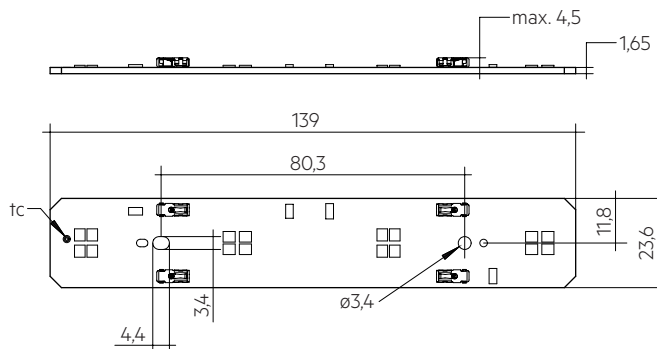


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Technical data

Beam characteristic	120°
Ambient temperature range	-40 ... +65 °C
tp rated	65 °C
tc	80 °C
Irated ^②	100 mA
Imax ^②	175 mA
Max. permissible LF current ripple ^②	220 mA
Max. permissible peak current ^②	300 mA / max. 10 ms
Max. working voltage for insulation SELV ^③	< 60 V
Insulation test voltage	0.5 kV
CTI of the printed circuit board	≥ 600
ESD classification	severity level 4
Risk group (IEC 62471) ^④	RG1
Classification acc. to IEC 62031	Built-in
Type of protection	IP00
Lumen maintenance L70B50	72,000 h
Guarantee	5 years



LLE 24x140mm 400lm LVD ADV1

Ordering data

Type	Article number	Colour temperature	Packaging carton ^⑦	Weight per pc.
LLE 24x140mm 400lm 927-965 LVD ADV1	28003494	2,700 – 6,500 K	120 pc(s).	0.011 kg

^⑦ Orders only in full carton quantities.

Specific technical data

Type ^⑤	Channel	Photo-metric code	Useful luminous flux at tp = 25 °C ^⑥	Expected luminous flux at tp rated ^⑦	Typ. forward current	Min. forward voltage at tp rated	Max. forward voltage at tp = 25 °C	Power consumption Pon at tp = 25 °C ^⑧	Efficacy of the module at tp = 25 °C	Expected efficacy of the module at tp rated	Colour rendering index CRI
LLE 24x140mm 400lm – Operating mode HE 50 mA per channel											
LLE 24x140mm 400lm 927-965 LVD ADV1	WW	927/359	–	165 lm	50 mA	20.9 V	22.5 V	–	–	168 lm/W	> 90
LLE 24x140mm 400lm 927-965 LVD ADV1	CW	965/359	–	175 lm	50 mA	20.9 V	22.5 V	–	–	166 lm/W	> 90
LLE 24x140mm 400lm – Operating mode NM 100 mA per channel											
LLE 24x140mm 400lm 927-965 LVD ADV1	WW	927/359	321 lm	311 lm	100 mA	21.5 V	23.1 V	2.2 W	146 lm/W	144 lm/W	> 90
LLE 24x140mm 400lm 927-965 LVD ADV1	CW	965/359	–	340 lm	100 mA	21.5 V	23.1 V	–	–	157 lm/W	> 90
LLE 24x140mm 400lm – Operating mode HO 150 mA per channel											
LLE 24x140mm 400lm 927-965 LVD ADV1	WW	927/359	–	457 lm	150 mA	22.1 V	23.7 V	–	–	137 lm/W	> 90
LLE 24x140mm 400lm 927-965 LVD ADV1	CW	965/359	–	496 lm	150 mA	22.1 V	23.7 V	–	–	149 lm/W	> 90

^① Integral measurement over the complete module.

^② Values for each channel.

^③ If mounted with M3 screws in combination with LEDiL DAISY lens.

^④ Measured at operating mode HO.

^⑤ HE ... high efficiency, NM ... nominal mode, HO ... high output.

^⑥ Tolerance of useful light flux - 0 % / + 15 %. Measurement uncertainty ± 10 %.

^⑦ Tolerance of expected light flux - 0 % / + 15 %. Measurement uncertainty ± 10 %. Based on calculation.

^⑧ Tolerance of power consumption Pon ± 10 %. Measurement uncertainty ± 5 %.

1. Standards

IEC 62031
IEC 62471
IEC 61000-4-2
IEC 62778
IEC 61547

1.1 Photometric code

Key for photometric code, e. g. 830 / 349

1 st digit	2 nd + 3 rd digit	4 th digit	5 th digit	6 th digit
Code CRI	Colour temperature in Kelvin x 100	MacAdam initial	MacAdam after 25% of the lifetime (max.6000h)	Luminous flux after 25% of the lifetime (max.6000h)
7 70 – 79				Code Luminous flux
8 80 – 89				7 ≥ 70 %
9 ≥90				8 ≥ 80 % 9 ≥ 90 %

1.2 Energy classification

Type	Colour temperature	Forward current	Energy classification	Energy consumption
LLE 24x140mm 400lm 927-965 LVD ADV1	2,700 K	100 mA	D	3 kWh / 1,000 h

Energy label and further information at www.tridonic.com in the certificates tab of the corresponding product page and at the EPREL data base <https://eprel.ec.europa.eu/>

2. Thermal details

2.1 tc point, ambient temperature and lifetime

The temperature at tp reference point is crucial for the light output and lifetime of a LED product.

For LLE a tp temperature of 65°C has to be complied in order to achieve an optimum between heat sink requirements, light output and lifetime.

Compliance with the maximum permissible reference temperature at the tc point must be checked under operating conditions in a thermally stable state. The maximum value must be determined under worst-case conditions for the relevant application.

The tc and tp temperature of LED modules from Tridonic are measured at the same reference point.

2.2 Storage and humidity

Storage temperature	-40 ... +80 °C
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Operation only in non condensing environment.

Humidity during processing of the module should be between 30 to 70 %.

2.3 Heat sink values

LLE 24x140mm 400lm LVD ADV1

ta	tp	Forward current	R _{th, hs-a}	Cooling area
25 °C	65 °C	2 x 50 mA		self cooling
25 °C	65 °C	2 x 150 mA	14.3 K/W	47 cm ²
35 °C	65 °C	2 x 50 mA		self cooling
35 °C	65 °C	2 x 150 mA	10.7 K/W	62 cm ²
40 °C	65 °C	2 x 50 mA		self cooling
40 °C	65 °C	2 x 150 mA	8.9 K/W	74 cm ²
45 °C	65 °C	2 x 50 mA		self cooling
45 °C	65 °C	2 x 150 mA	7.1 K/W	93 cm ²
50 °C	65 °C	2 x 50 mA	17.1 K/W	39 cm ²
50 °C	65 °C	2 x 150 mA	5.3 K/W	124 cm ²

Notes

The actual cooling surface can differ because of the material, the structural shape, outside influences and the installation situation. Depending on the heat sink a heat conducting paste or heat conducting film might be necessary to keep the specified tp temperature.

3. Installation / wiring

3.1 Electrical supply/choice of LED driver

LLE modules from Tridonic are not protected against overvoltages, overcurrents, overloads or short-circuit currents. Safe and reliable operation can only be guaranteed in conjunction with a LED driver which complies with the relevant standards. The use of LED driver from Tridonic in combination with LLE modules guarantees the necessary protection for safe and reliable operation.

If a LED driver other than Tridonic is used, it must provide the following protection:

- Short-circuit protection
- Overload protection
- Overtemperature protection



LLE modules must be supplied by a constant current LED driver. Operation with a constant voltage LED driver will lead to an irreversible damage of the module.

Wrong polarity can damage the LLE.

With parallel wiring tolerance-related differences in output are possible (thermal stress of the module) and can cause differences in brightness.

If a wire breaks or a complete module fails then the current passing through the other module increases. This may reduce its life considerably.

The max. permissible output current of the LED driver for parallel wiring is 3 A.

For parallel wiring only modules of the same forward voltage bin may be used.

The forward voltage bin is indicated on the label of the module.

89603471	LLE 24x1120mm 3500lm 827-865 LVD ADV1	2700-6500K
09/2019	12345678 1234 AY34/AY21	Tc:80°C
2xI _{rated} /max=	500/700mA DC	V _{f,typ} = 38,9/39,8V CoO: AT



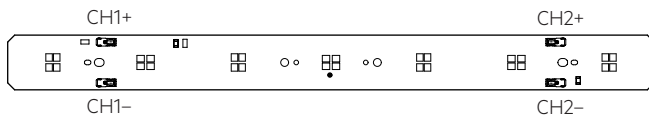
The 24x1120mm module is not designed for parallel wiring. Due to the module design only 280 and 560 mm modules can be combined with each other.

LLE have to be operated with SELV LED drivers.

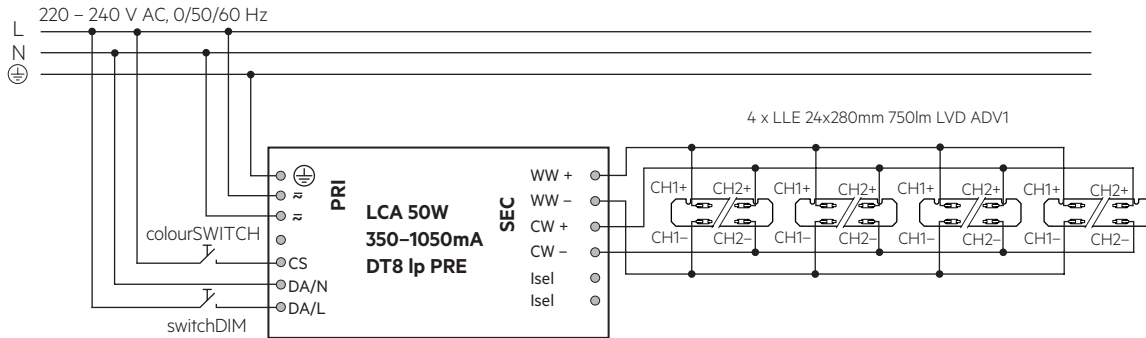


LLE are basic insulated up to 60 V SELV (if mounted with M3 screws in combination with LEDiL DAISY lens) against ground and can be mounted directly on earthed metal parts of the luminaire. If the max. output voltage of the LED driver (also against earth) is above 60 V SELV, an additional insulation between LED module and heat sink is required (for example by insulated thermal pads) or by a suitable luminaire construction.

3.2 Wiring

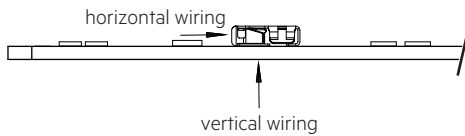


Wiring examples

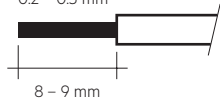


3.3 Wiring type and cross section

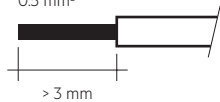
For horizontal wiring use stranded wire of 0.5 mm² or solid wire from 0.2 to 0.5 mm² (stripping length 8 - 9 mm) and for vertical wiring solid wire with 0.5 mm² (stripping length > 3 mm). Only one wire per terminal allowed.



wire preparation (horizontal):
0.2 - 0.5 mm²

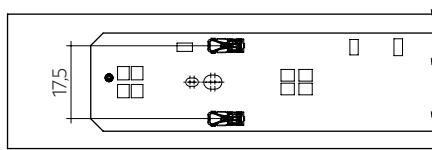
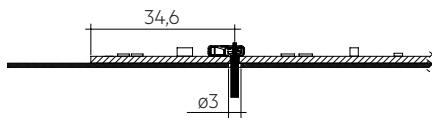


wire preparation (vertical):
0.5 mm²



Removing the wires through twist and pull.

Cut-out for vertical wiring:



3.4 Mounting instruction



None of the components of the LLE (substrate, LED, electronic components etc.) may be exposed to tensile or compressive stresses.

Max. torque for fixing: 0.5 Nm.

The LED modules are mounted onto a heat sink with min. 2 screws per module.

Only touch the module at the edge to separate the modules (see marking below).



Chemical substance may harm the LED module. Chemical reactions could lead to colour shift, reduced luminous flux or a total failure of the module caused by corrosion of electrical connections.

Materials which are used in LED applications (e.g. sealings, adhesives) must not produce dissolver gas. They must not be condensation curing based, acetate curing based or contain sulfur, chlorine or phthalate. Avoid corrosive atmosphere during usage and storage.

3.5 EOS/ESD safety guidelines



The device / module contains components that are sensitive to electrostatic discharge and may only be installed in the factory and on site if appropriate EOS/ESD protection measures have been taken. No special measures need be taken for devices/modules with enclosed casings (contact with the pc board not possible), just normal installation practice. Please note the requirements set out in the document EOS / ESD guidelines (Guideline_EOS_ESD.pdf) at: <http://www.tridonic.com/esd-protection>

4. Lifetime

4.1 Lifetime, lumen maintenance and failure rate

The light output of an LED module decreases over the lifetime, this is characterized with the L value.

L70 means that the LED module will give 70 % of its initial luminous flux.

This value is always related to the number of operation hours and therefore defines the lifetime of an LED module.

As the L value is a statistical value and the lumen maintenance may vary over the delivered LED modules.

The B value defines the amount of modules which are below the specific L value, e.g. L70B10 means 10 % of the LED modules are below 70 % of the initial luminous flux, respectively 90 % will be above 70 % of the initial value.

In addition the percentage of failed modules (fatal failure) is characterized by the C value.

The F value is the combination of the B and C value. That means for F degradation and complete failures are considered, e.g. L70F10 means 10 % of the LED modules may fail or be below 70 % of the initial luminous flux.

4.2 Lumen maintenance for LLE 24mm LVD ADV1

LLE 24x140mm LVD ADV1

Forward current	tp tempera- ture	L90 / F10	L90 / F50	L80 / F10	L80 / F50	L70 / F10	L70 / F50
100 mA per channel	40 °C	42,000 h	58,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	45 °C	41,000 h	56,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	50 °C	40,000 h	54,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	55 °C	40,000 h	52,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	60 °C	39,000 h	51,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	65 °C	38,000 h	49,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	70 °C	37,000 h	48,000 h	>75,000 h	>75,000 h	>75,000 h	>75,000 h
	75 °C	36,000 h	46,000 h	73,000 h	>75,000 h	>75,000 h	>75,000 h
	80 °C	35,000 h	45,000 h	72,000 h	>75,000 h	>75,000 h	>75,000 h

4.3 Switching capability

100,000 cycles

Tridonic test according to IEC 62717 Cl 10.3.3
30 s on / 30 s off at Imax

5. Electrical values

5.1 Declaration of electrical parameters

I_{rated} ... Nominal operating current the module is designed for.

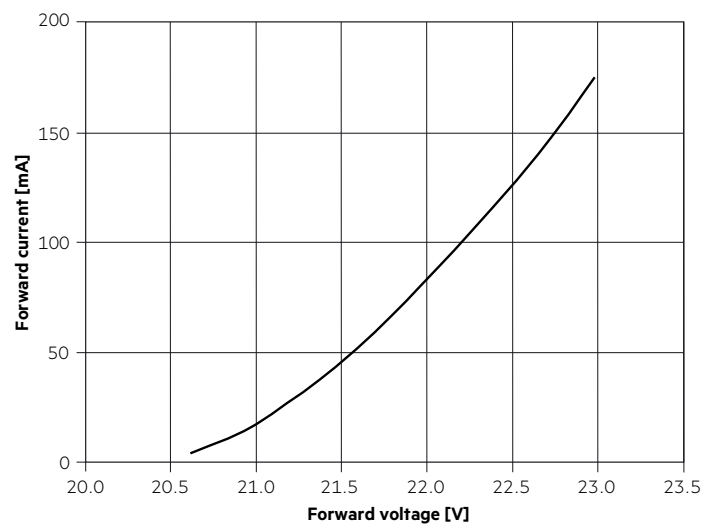
I_{max} ... Max. permissible continuous operating current incl. The tolerances of the LED driver.

Max. permissible LF current ripple ... Max. output current of the LED driver incl. Tolerances and LF current ripple must not exceed this value.

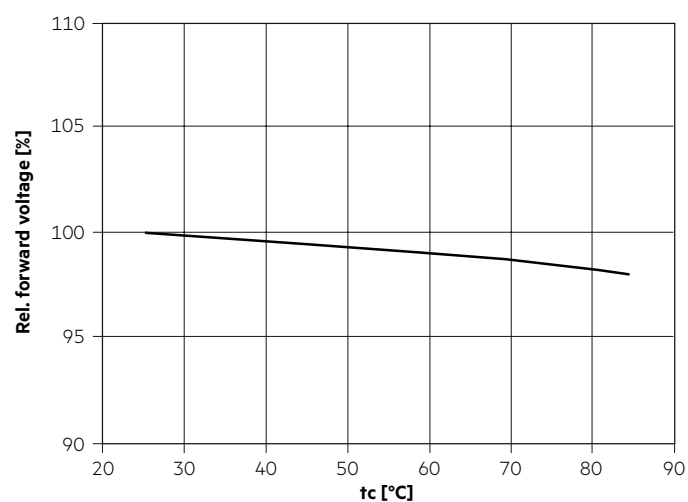
Max. permissible peak current ... The max. output peak current of the LED driver must not exceed this value.

5.2 Typ. forward voltage vs. forward current

LLE 24x140mm 400lm 9xx LVD ADV1



5.3 Forward voltage vs. tc temperature



The diagrams are based on statistic values.

The real values can be different.

6. Photometric characteristics

6.1 Coordinates and tolerances according to CIE 1931

The specified colour coordinates are measured integral after a settling time of 100 ms. The current impuls depends on the module type.

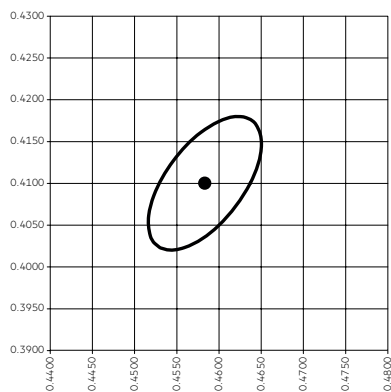
The ambient temperature of the measurement is $t_a = 25^\circ\text{C}$.

The measurement tolerance of the colour coordinates are ± 0.01 .

Module type	Current impulse
LLE 24x140mm 400lm xxx LVD ADV1	65 mA

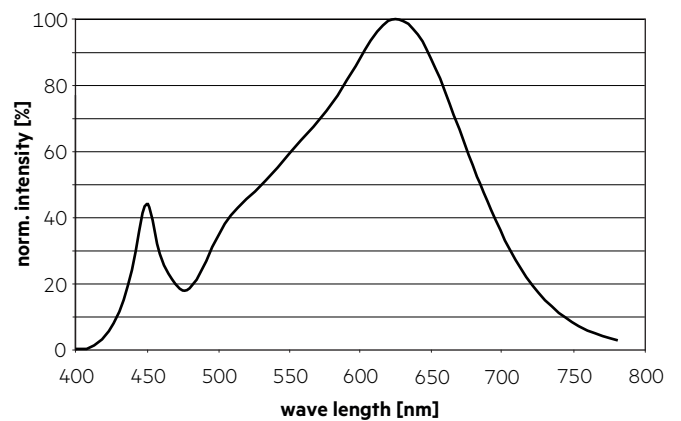
2,700 K

	x0	y0
Centre	0.4578	0.4101

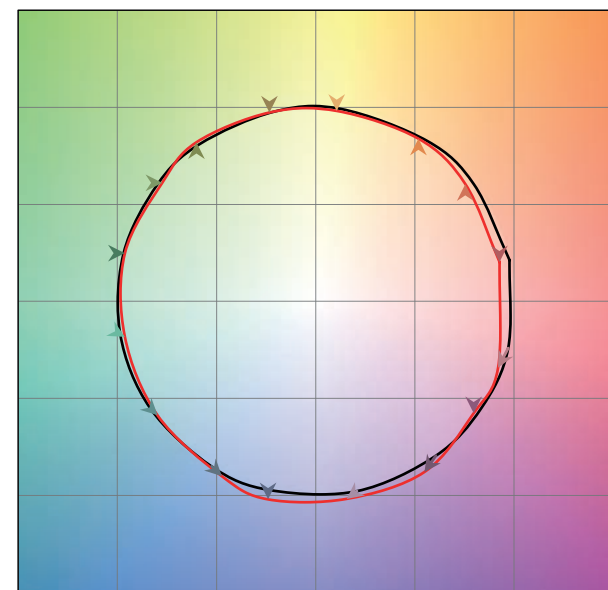


— MacAdam Ellipse: 3SDCM

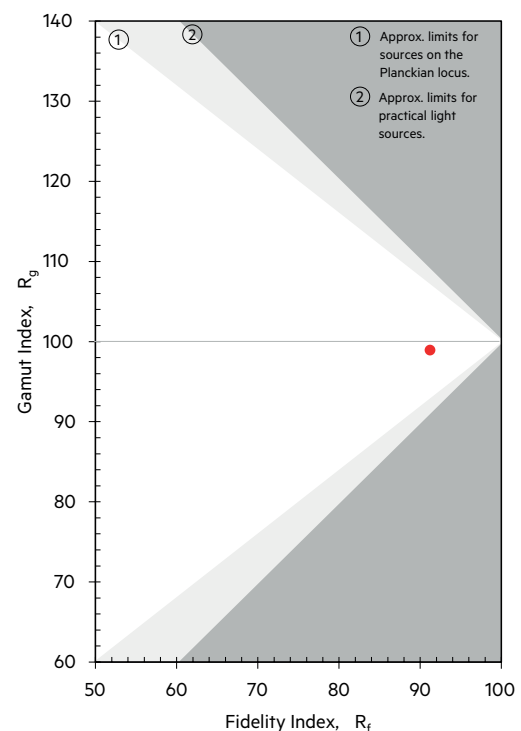
TM30		CRI	
Rf	Rg	Ra	R9
91	99	93	57



Colour vector graphic

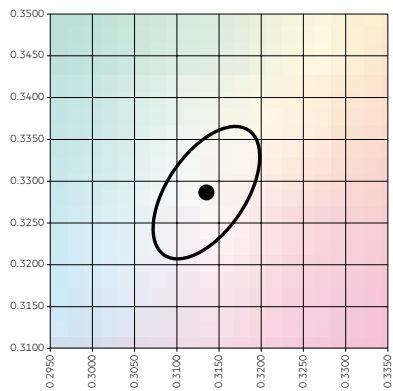


— Reference source
— Test source



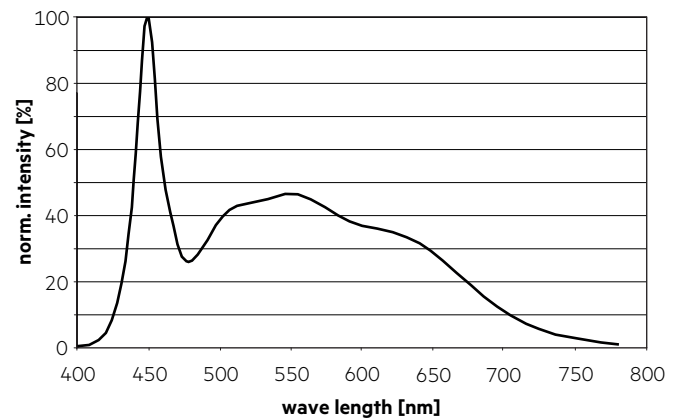
6,500 K

	x0	y0
Centre	0.3137	0.3295

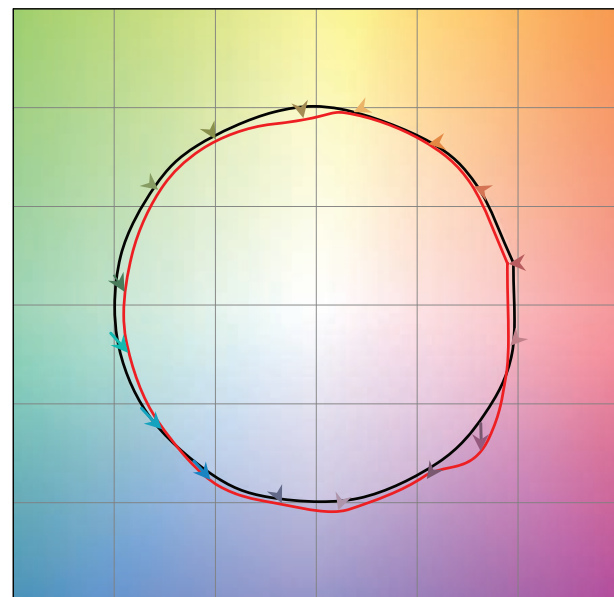


— MacAdam Ellipse: 3SDCM

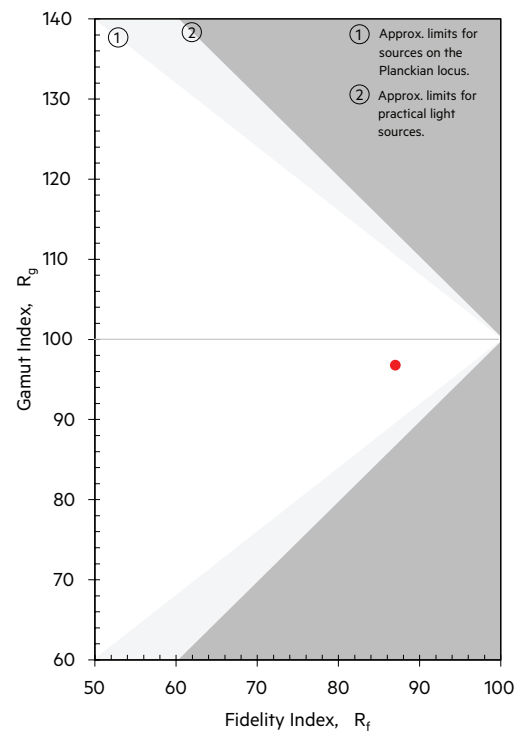
TM30		CRI	
Rf	Rg	Ra	R9
87	97	92	63



Colour vector graphic

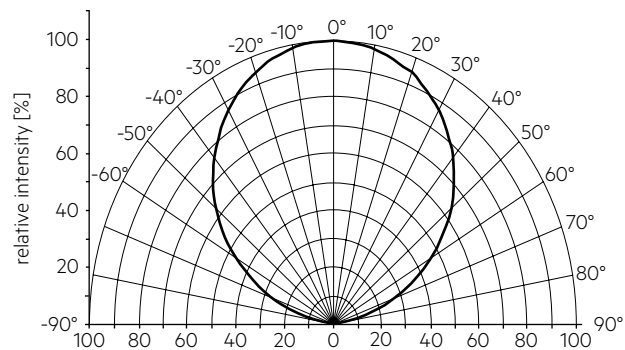


— Reference source
— Test source



6.2 Light distribution

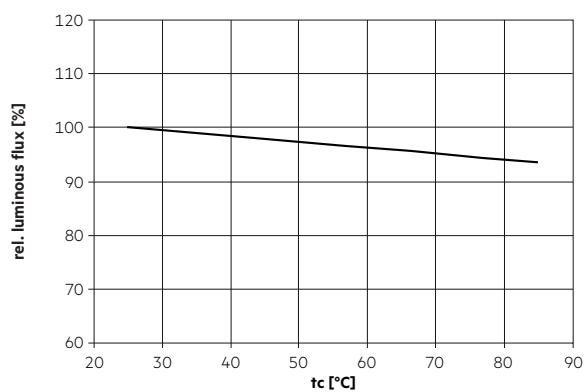
The optical design of the LLE product line ensures optimum homogeneity for the light distribution.



The colour temperature is measured integral over the complete module. The single LED light points can have deviations in the colour coordinates within MacAdam 5.

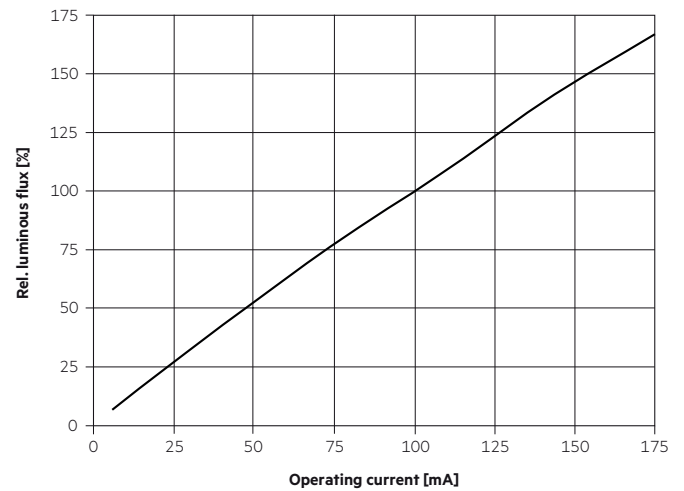
To ensure an ideal mixture of colours and a homogeneous light distribution a suitable optic (e. g. PMMA diffuser) and a sufficient spacing between module and optic (typ. 4 cm) should be used.

6.3 Relative luminous flux vs. tc temperature



6.4 Relative luminous flux vs. operating current

LLE 24x140mm LVD ADV1



The diagrams are based on statistic values.
The real values can be different.

7. Miscellaneous

7.1 Additional information

Additional technical information at www.tridonic.com → Technical Data

Guarantee conditions at www.tridonic.com → Services

Lifetime declarations are informative and represent no warranty claim.